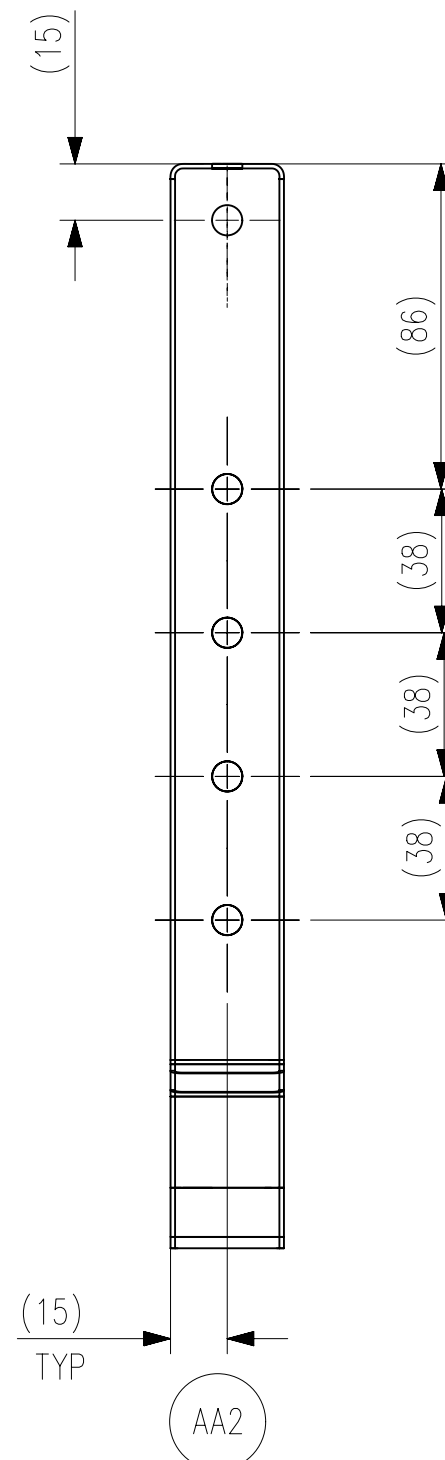
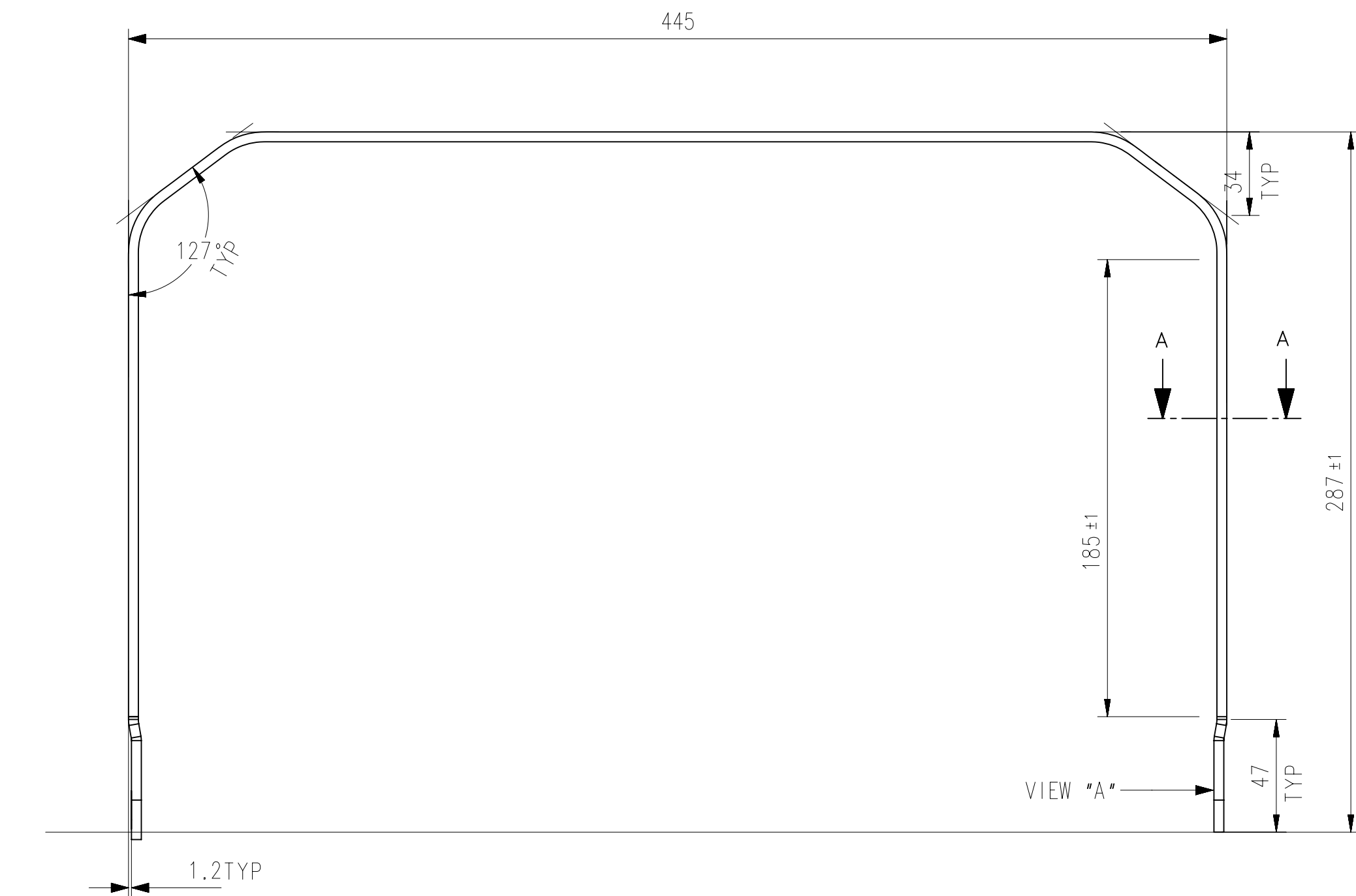
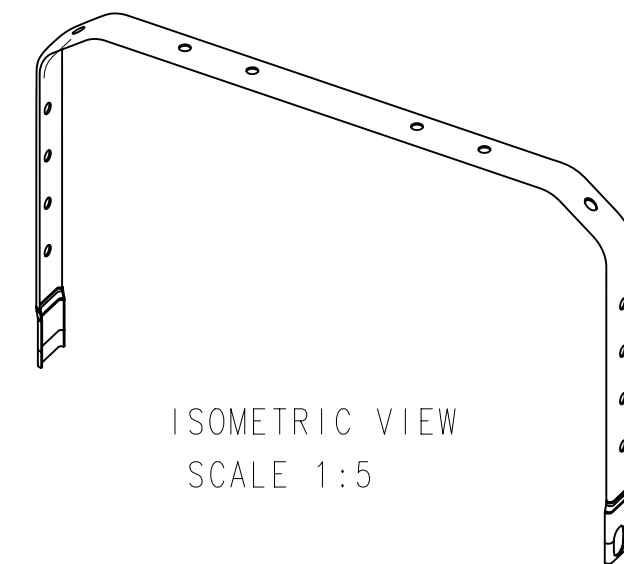
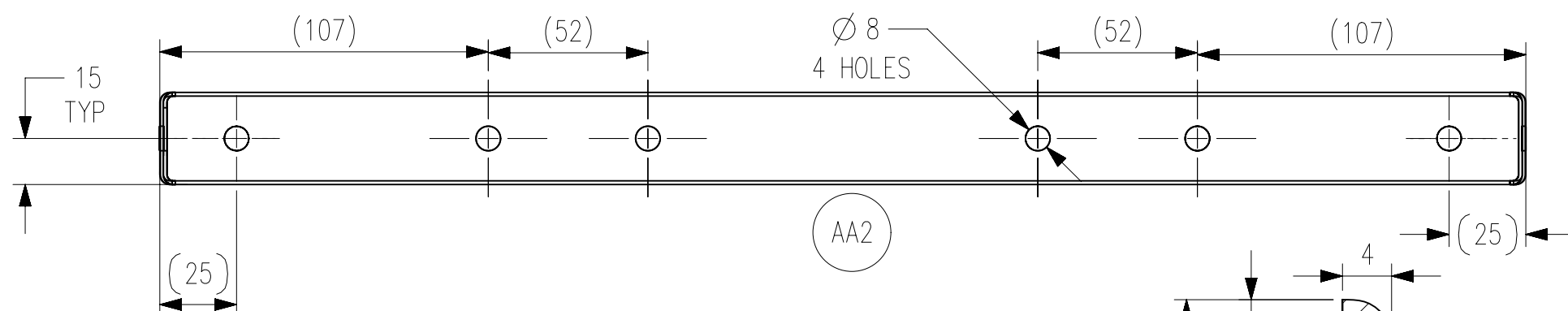




1. FORMING TO FORMING	
<500	±0.5
>500	±0.8
2. CD BETWEEN HOLES	
IN ONE PLANE	±0.2
IN DIFF PLANES	±0.5
3. FORM TO PIERCE	±0.5
4. ANGULAR TOLERANCE	±1°
5. HOLE SIZES	+0.2/-0
6. SLOT SIZES	±0.8
7. GENERAL TOLERANCE	
UP TO 300	±0.8
ABOVE 300	±1.0
8. FLANGE WIDTH	+1.0/-0.7
9. JOGGLE DEPTH	+0.3/0



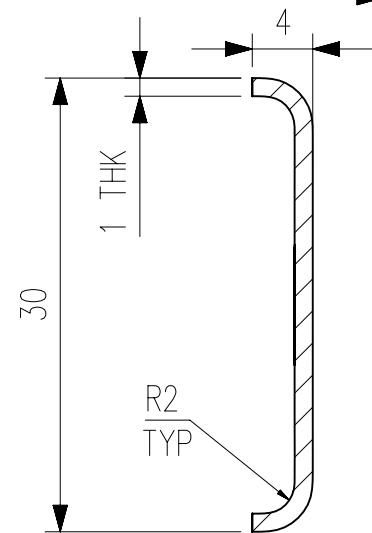
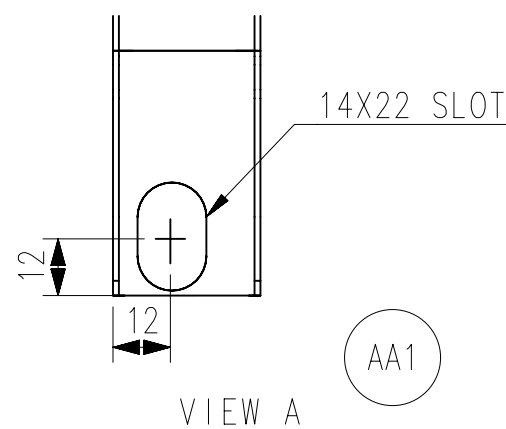
ISOMETRIC VIEW
SCALE 1:5



DEVELOPEMENT LENGTH: 940 mm

NOTE :-

- PART MUST BE FREE FROM FRACTURES FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
- PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLE.
- UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.
- IGES GENERATED DATA IS MASTER FOR THE PART.



SECTION A-A
SCALE 2:1

ER14C0002710	AB	PRODUCTION RELEASE	PP	DSK	ST	9/7/14
		2)VIEW ADDED	PP	DSK	ST	9/4/14
ECN14P018612	AA	1)SLOT SIZE & ORIENTATION CHANGED	PP	DSK	ST	9/4/14
E.R.NO.	LET	LOC	DSNR	CKR.	APPR.	DATE

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS										
		OVER	0.5	3	6	30	120	400	1000	2000
L	LINEAR IN mm.	UPTO	3	6	30	120	400	1000	2000	4000
f	FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m	MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c	COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v	VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.								
		OVER	-	10	50	120	400			
f	FINE	(X.XXX)								
m	MEDIUM	(X.XX)								
c	COARSE	(X.X)	±1°	±0°30'	±0°20'	±0°10'	±0°5'			
v	VERY COARSE	(X)	±3°	±2°	±1°	±0°30'	±0°20'			

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :
ER14C0002710

PART NO. :
007609705C1

PART NAME :
SIDE STIFFNER MSTAR

MATERIAL :
MM 21D 1 mm THK,
AS PER G 00 0167

HEAT TREATMENT :

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	NAD		09.07.12	M-STAR
DESIGNER	PP		09.07.12	SCALE 1:2
CHECKER	ST		09.07.12	SHEET 1 OF 1
APPR.BY	SNR		09.07.12	UNIT QTY. : 1/TR
				WEIGHT : 0.245 kg.

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COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A3

ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE